

Work Order ID 51098

August 4, 2009 6:53:23 AM



Page 1

Item ID: D3798-3

Accept



Setup Start



Revision ID: A

Stop



Item Name: Spacepod Floor Foam

Start Date: 8/05/09 Start Qty: 4.00



Cust Item ID:

Required Date: 8/06/09 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3798

Rev A

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3798: Dwg Rev: A : Prog
Rev: A : 2-Deburr if necessary

1B 9-8-4

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

1B 9-8-4

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

2) 5 02/08/04

(16)

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Page 2

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Start Date: 8/05/09 Start Qty: 4.00



Cust Item ID:

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Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

9/8/14 (6X) SP

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09.08.05
A.

u 09.08.05

Picklist Print

August 4, 2009 6:53:23 AM

Work Order ID: 51098

Parent Item: D3798-3RevA

Parent Item Name: Spacepod Floor Foam

Comments:

Start Date: 8/05/09

Required Date: 8/06/09

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M4111NS.125RevA		Purchased	No			110	sf	88.2583	29.6084			



4111 Black Neoprene/EPDM/SBR Blend Sheet 0.125"

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

111015

88.25827053

88.2582705

112335

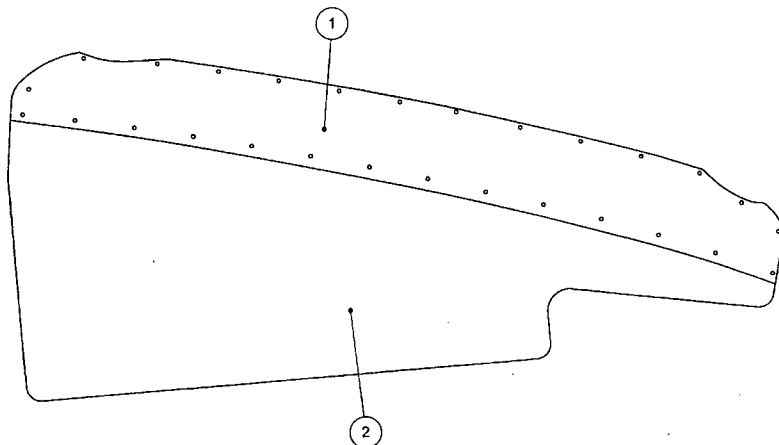
Adj 292805
NEONE LEFT

112335

HB9-8-4

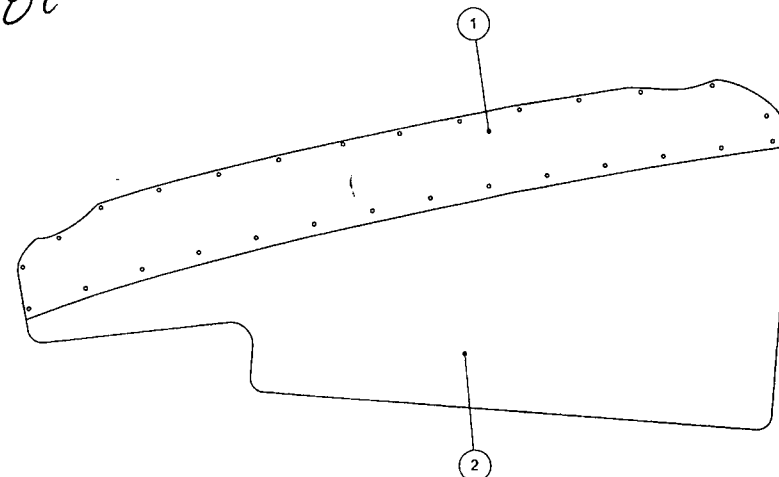
6

W/O
51095



ITEM NO.	PART NUMBER	DESCRIPTION	QTY. -041
1	D3798-1	SPACEPOD FLOOR	1
2	D3798-3	SPACEPOD FLOOR FOAM	1

D3798-041 SPACEPOD FLOOR, LH



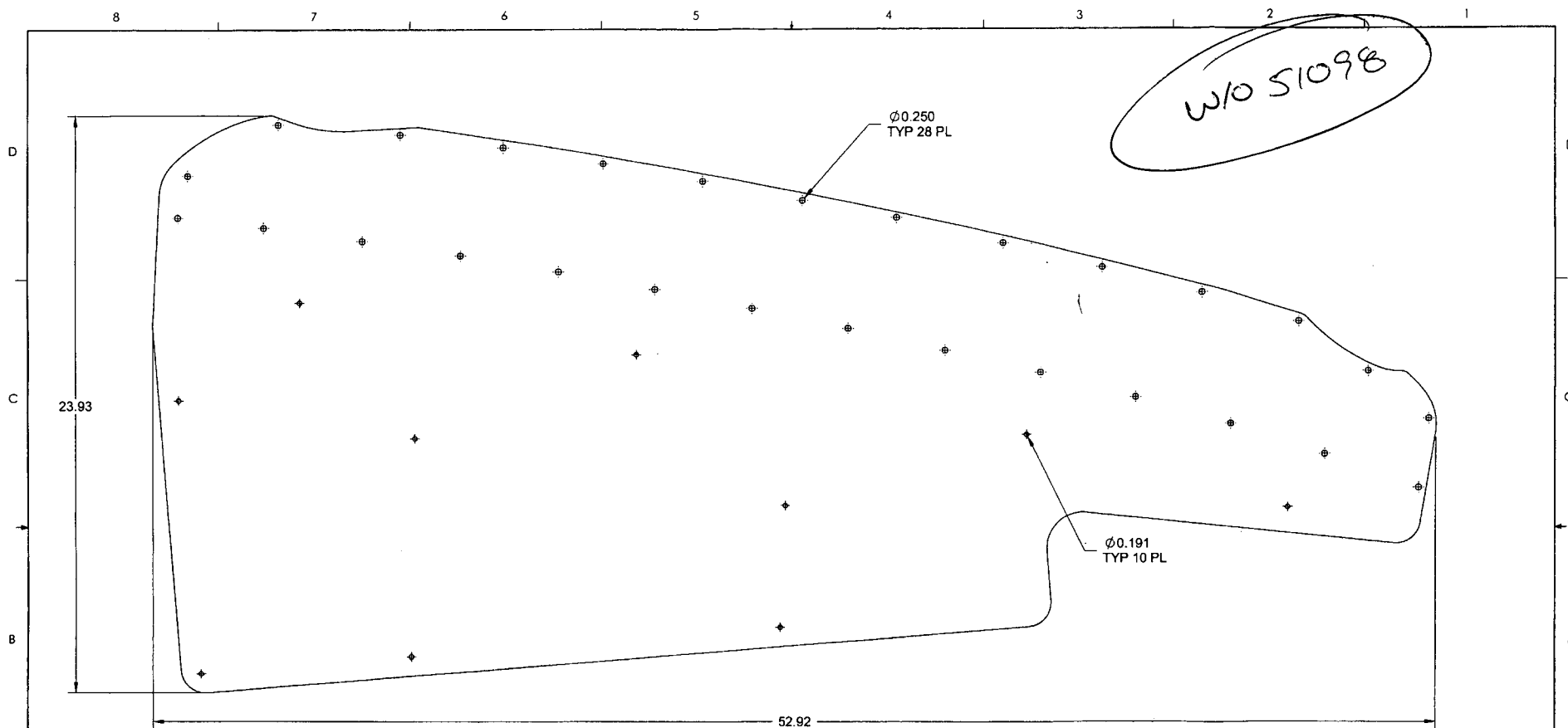
ITEM NO.	PART NUMBER	DESCRIPTION	QTY. -042
1	D3798-1	SPACEPOD FLOOR	1
2	D3798-3	SPACEPOD FLOOR FOAM	1

D3798-042 SPACEPOD FLOOR, RH

RELEASED
09/07/13 MP

- NOTES:**
1) IDENTIFICATION: IDENTIFY WITH DART P/N D3798-041/-042 USING WHITE FINE POINT PERMANENT INK MARKER
2) WEIGHT: D3798-041 - 4.5 lbs
D3798-042 - 4.5 lbs
3) INSTALL D3798-3 FOAM AS INDICATED USING CONTACT CEMENT. TRIM TO FIT

A	NEW ISSUE		BY	08.10.20
REV.	DESCRIPTION		BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN		DRAWING NO.	REV. A	
CHECKED		D3798	SHEET 1 OF 3	
MFG. APPR.		TITLE	SCALE	
APPROVED		SPACEPOD FLOOR	NTS	
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D3798-1 SPACEPOD FLOOR

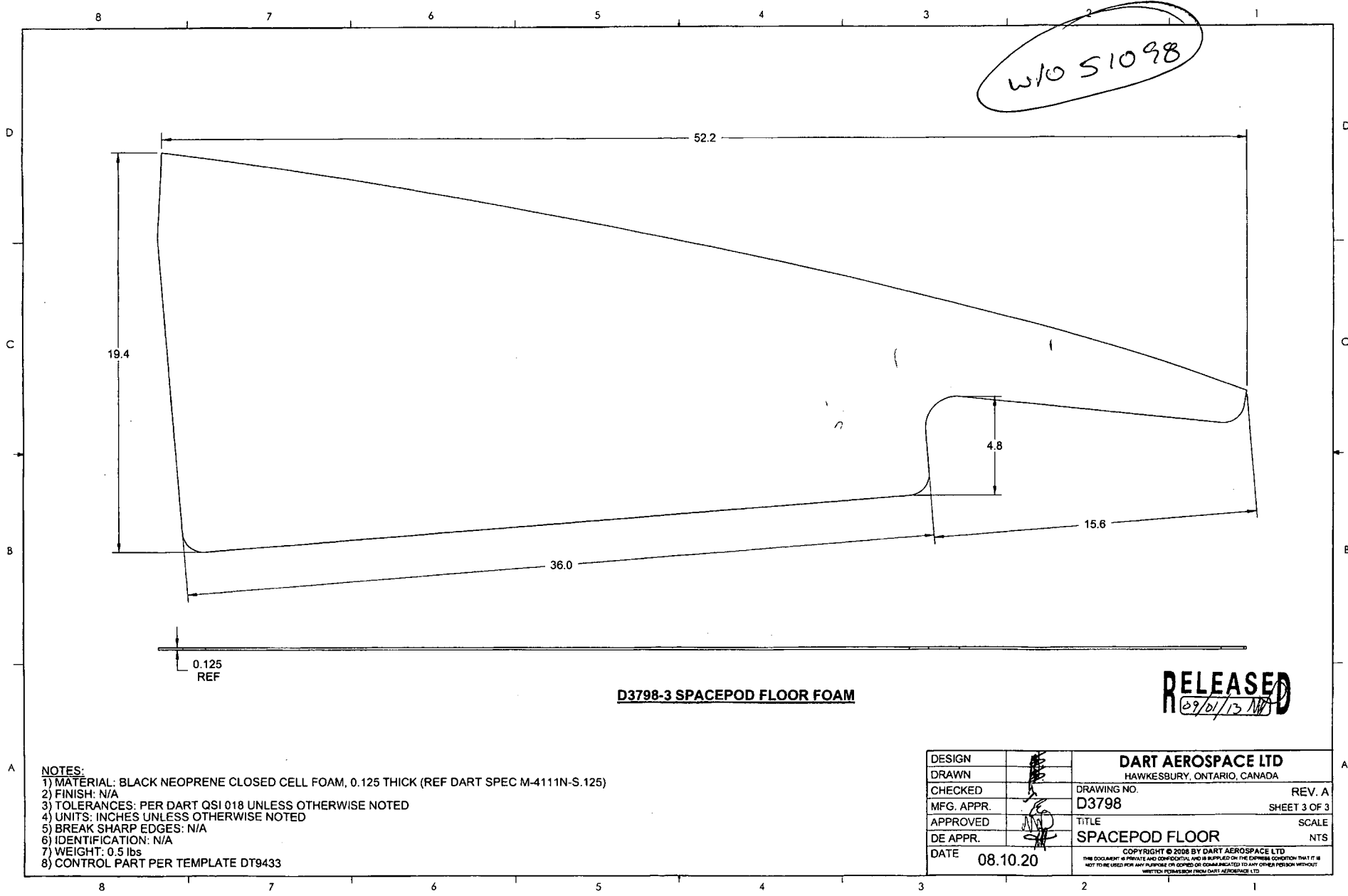
RELEASED
09/01/13

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6081-T62) ALUMINUM SHEET, 0.050 THICK PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 (REF DART SPEC M6061T6S.050)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT BLACK SANDTEX (4.3.5.7) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 4.0 lbs
- 8) CONTROL PART PER TEMPLATE DT9432

DESIGN		DART AEROSPACE LTD	
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MFG. APPR.		D3798	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		SPACEPOD FLOOR	NTS
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w/0 51098



D3798-3 SPACEPOD FLOOR FOAM

RELEASED
09/01/13

- NOTES:
- 1) MATERIAL: BLACK NEOPRENE CLOSED CELL FOAM, 0.125 THICK (REF DART SPEC M-4111N-S.125)
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.5 lbs
 - 8) CONTROL PART PER TEMPLATE DT9433

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MFG. APPR.		D3798	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		SPACEPOD FLOOR	NTS
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